Monumental Windows and Doors
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Assembly/Installation instructions for 4501-O/XO

1. Assemble and install perimeter frame

2. Set vent panel A in opening, then set fixed panels B & C, as indicated in ***Fig. 1***. Use soapy water at fixed panels to ensure full penetration into jambs.

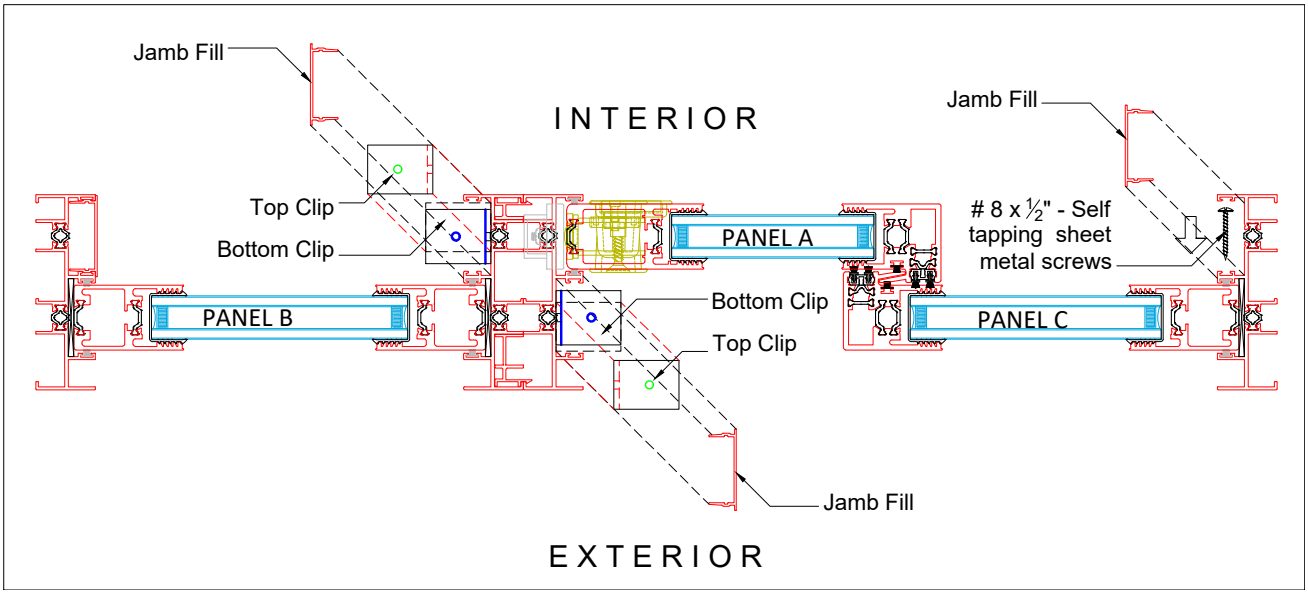

Figure 1

3. Secure fully-seated fixed panel C to jamb using #8 x ½" self-tapping sheet metal screws.

4. Slide vent panel A into the open position, then slide B-jamb into frame and set firmly against fixed panel B – you may need to loosen head attachment to insert B-jamb. **Do not disassemble B-jamb.**

5. Block head at B-jamb to ensure a tight fit, and re-secure head.

6. Secure B-jamb at top & bottom with clips supplied,

7. Adjust vent panel and test lock

8. Install jamb, head, & sill caps. Place hole covers.

9. Install and adjust screen door.